
KIT PART NUMBER 6730016
INSTRUCTIONS FOR INSTALLING A
NEW CENTER PANEL GRAPHICS DECAL ON 673, 675, & 677 MACHINES

CHECK THE PARTS RECEIVED IN THIS KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING CONTACT THE CRANE MERCHANDISING SYSTEMS' PARTS DEPARTMENT AT 1-800-621-7278.

Read these instructions carefully before installing the kit.
Keep these instructions for part numbers and for future reference.

THIS KIT CONTAINS THE FOLLOWING:

PART NUMBER	DESCRIPTION	QUANTITY
6732100	DECAL - CENTER - PANEL	1
6730017T	INSTRUCTIONS - CENTER PANEL DECAL KIT	1

These instructions are to install a new Center Panel Decal (6732100) onto the Center Panel of an existing Hot Drink Center, Phase 2 machine as shown in the image on page 3.

Removing the Center Panel:

1. Locate the Black Pica Center Panel that is below the Selection Labels and to the right of the Bubble Front Display. Remove this panel to install the new Decal.
2. Unlock and open the door of the machine.
3. Locate and unplug the harness to the Serving Light that is on the Bubble Front Display Cup Station Bezel. This is just under the Cup Mechanism on the back of the door.
4. Locate and remove the (8) screws that attach the Bubble Front Display and remove the Display.
5. Loosen (**do not remove**) (3) #8 nuts that retain the Vertical Trim that is just to the right of the Center Panel (when seen from the front of the door). Loosen only the 3 next to the Center Panel.
6. Loosen (**do not remove**) (6) Phillips head screws that retain the Horizontal Trim that is just below the Center Panel.
7. Grab the left edge of the Center Panel and pull the Panel about ¼ inch to the left. Bow the panel outward and remove from the Horizontal Trim below the Center Panel and then pull downward to remove it from under the Plastic Glass Protector. This should remove the Center Panel from the front of the door.

Affixing the Decal:

1. Clean the front surface of the Center Panel. Any dirt or grit will cause imperfections in the Decal.
2. Fold back and crease the protective backing on the Decal for about 1 inch along a long edge of the Decal.
3. On the front side of the Center Panel, align the edge of the Decal allowing the folded backing to keep it just off the surface of the Center Panel.

Note:

Misalignment of more than 1/16 inch will show when Center Panel is reinstalled.

4. Press and adhere the first inch of the Decal making sure to keep alignment with edge of Center Panel and rub out any bubbles with your fingers or some sort of plastic edged tool such as a credit card etc.
5. Slowly pull the backing out from under the Decal, making sure to rub out any bubbles.
6. After the entire Decal is installed, peel off the front protective cover and check for any imperfections. Place the protective cover back over the Decal to work out any imperfections or bubbles.

Reinstalling the Center Panel:

1. Starting from the left corner of the Plastic Glass Protector, slide the top of the Center Panel under the Glass Protector until it is about ¼ inch from the Vertical Trim.
2. Keeping the Center Panel under the Glass Protector, bow the Center Panel until the bottom edge can be inserted under the Horizontal Trim.
3. Push the Center Panel flat against the door and push it to the right until it goes under the Vertical Trim and stops.
4. Retighten the (6) Phillips head screws and the (3) nuts that were loosened when you removed the Center Panel.
5. Reinstall the Bubble Front Display and secure with the (8) screws that were removed when taking it off the front of the door.
6. Locate the Serving Light harness located under the Cup Mechanism on the back of the door that was unplugged earlier and reconnect it.
7. Close and lock the door. The front of your door should now resemble the image on page 3.

